





Blad1

TB6 PINOUT	Function	Direction	To / From	
1	INPUT0		Renishaw 27 TL	
2	INPUT1		Renishaw MP Probe	
3	INPUT2			
4	INPUT3			
5	INPUT4			
6	INPUT5			
7	INPUT6			
8	INPUT7			
9	INPUT8			
10	INPUT9			
11	INPUT10			
12	INPUT11			
13	INPUT12			
14	INPUT13			
15	INPUT14			
16	INPUT15			
17	OUTPUT0	out	Signal tower Red	Red
18	OUTPUT1	out	Signal tower Yellow	Black
19	OUTPUT2	out	Signal tower Green	Green
20	OUTPUT3	out	Signal tower Blue	White
21	OUTPUT4	out	coolant pump	
22	OUTPUT5	out	Lubrication/oiler pump	
23	OUTPUT6	out	Work Light relay	
24	OUTPUT7			
TB5 PINOUT	Function	Direction	To / From	
1	INPUT16			
2	INPUT17			
3	INPUT18			
4	INPUT19			
5	INPUT20			
6	INPUT21			
7	INPUT22			
8	INPUT23			
9	INPUT24			
10	INPUT25			
11	INPUT26			
12	INPUT27			
13	INPUT28			
14	INPUT29			
15	INPUT30			
16	INPUT31			
17	OUTPUT8		M3	K30
18	OUTPUT9		M4	K40
19	OUTPUT10		Hi rpm (2-speed motor)	
20	OUTPUT11		Enable servos	K9
21	OUTPUT12			
22	OUTPUT13			
23	OUTPUT14			
24	OUTPUT15		Enable all / charge pump?	

