

The following flowchart illustrates the referencing and synchronization processes.

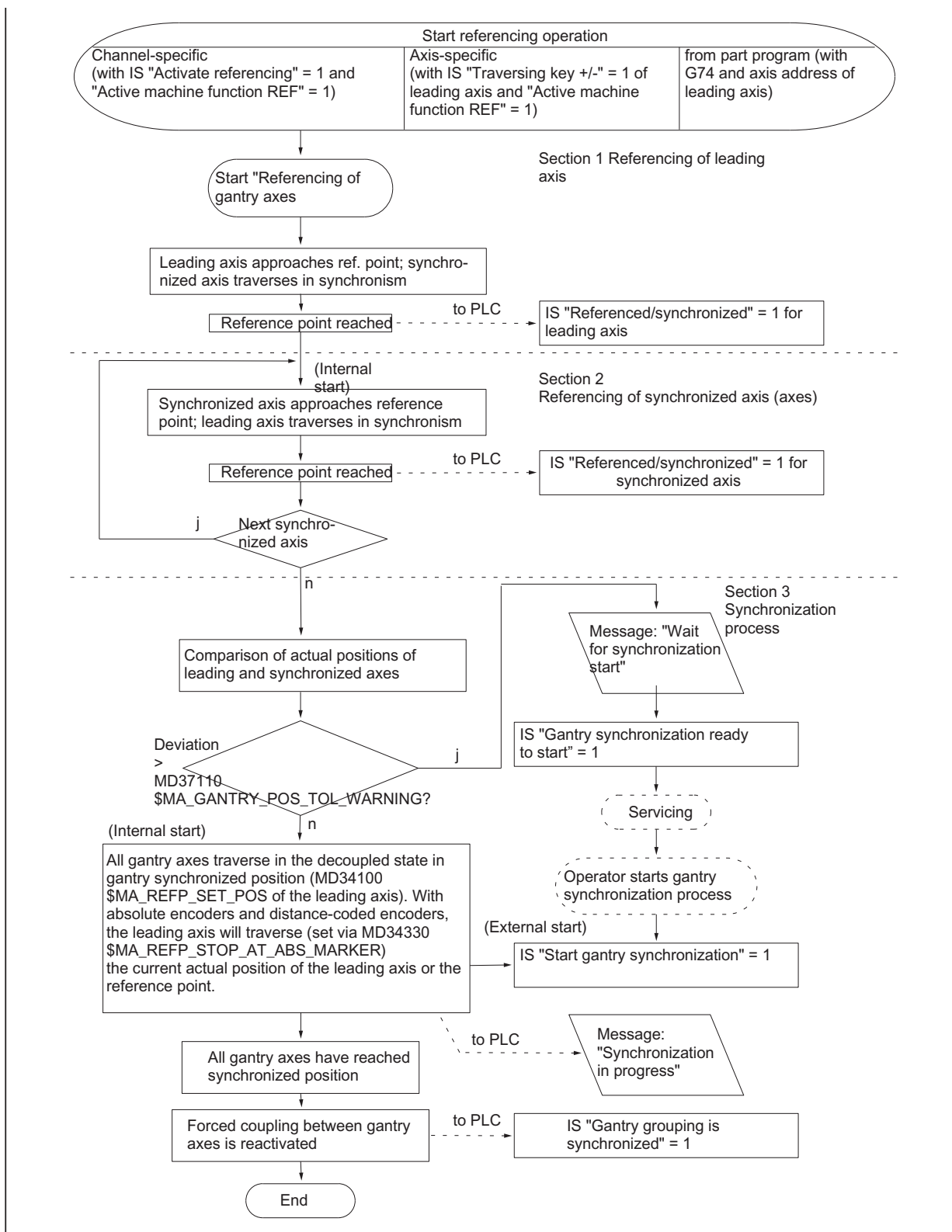


Figure 2-2 Flowchart for referencing and synchronization of gantry axes