



X_{G54} **29.1350**
Abs -0.0000 DTG 0.0000

Y_{G54} **6.6800**
Abs -0.0000 DTG 0.0000

Z_{G54} **-1.3792**
Abs -0.0000 DTG 0.0000

Jog. Vel. 25.000

Jogging

Y+ Z+
X- X+
Y- Z-

Jog Rates

Continuous
.1in
.05in
.01in
.005in
.001in
.0005in
.0001in

Ignore limits

Tool information

Tool no.	Diameter	offset z
0	0	0.0000

No tool description available

G-Code

M0 M5 M9 M48 M53 F 0.000
G8 G17 G20 G40 G49 G54 G64 G80 S 0
G90 G91.1 G94 G97 G99

Program

No Program loaded

Max. Velocity

Vel. **0.000**

Feed Override [%]

F 0 100%

100

Cooling

Spindle [rpm]

S 3500 100%

100

0 0 4500

