Guide to install LinuxCNC 2.5.4 with IRB6-S2 robot configuration

1. Install linuxcnc with Ubuntu 10.04 live_cd. You can download from:

http://linuxcnc.org/iso/ubuntu-10.04-linuxcnc3-i386.iso

http://dsplabs.upt.ro/~juve/emc/get.php?file=ubuntu-10.04-linuxcnc3-i386.iso

More information about linuxcnc 2.5.4 installation and version requirements at

http://linuxcnc.org/docs/2.5/html/common/Getting_EMC.html#_installing_linuxcnc

- It is necessary basic information at Ubuntu 10.04 installation like: User: asea Password: irb
- 3. Copy the folder named as "irb_files" to "/home/asea/Documents" folder.
- 4. In "irb_files" folder you have 3 objects:
 "irb" folder: it has configuration files of robot.
 "source_edit" folder: it has source code of linuxcnc 2.5.4
 "irbgui" script: it has a python code of irb6-s2 virtual model
- 5. Open Ubuntu terminal (Ctrl+Alt+T)



6. Go to "source_edit" folder with following commands:

			asea@as	ea-desktop: ~/Documents/source_edit	
<u>F</u> ile	<u>E</u> dit	<u>V</u> iew	<u>T</u> erminal	<u>H</u> elp	
asea@ asea@	asea asea	-deskt -deskt	op:~\$ cd op:~/Docu	Documents/source_edit/ ments/source_edit\$	

7. It is possible see folder content with "ls" command:

asea@asea-des	ktop:~/Document	s/source edit\$ ls		
app-defaults	directory.map	linuxcncicon.png	rtlib	tests
bin	docs	linuxcnc-wizard.gif	scripts	TODO
configs	include	linuxcnc.xcf	share	VERSION
COPYING	lib	nc_files	src	
debian	linuxcnc.gif	README	tcl	

8. Go to "/src/" location



9. Now it is necessary compile entire linuxcnc source package with irb6-s2 configuration. First it is necessary have root privilegies:

	root@asea-desktop: /home/asea/Documents/source_edit/src				
<u>F</u> ile <u>E</u> dit	<u>V</u> iew <u>T</u> erminal <u>H</u> elp				
asea@asea-desktop:~/Documents/source_edit/src\$ sudo su [sudo] password for asea: root@asea-desktop:/home/asea/Documents/source_edit/src#					

10. After that it is possible compile linuxcnc source package with:

2		r	oot@asea	-desktop: /home/asea/Documents/source_edit/src	-OX)
<u>F</u> ile	<u>E</u> dit	<u>V</u> iew	<u>T</u> erminal	<u>H</u> elp	
root@ root@	asea asea	deskt deskt	op:/home/ op:/home/	′asea/Documents/source_edit/src# ./autogen.sh ′asea/Documents/source_edit/src# ./configureprefix=/usr/	

11. If everything it is right, terminal shows next message:

root@asea-desktop: /home/asea/Documents/source_edit/src File Edit View Terminal Help ~ LinuxCNC - Enhanced Machine Controller # # # LinuxCNC is a software system for computer control of machine # # # tools such as milling machines. LinuxCNC is released under the # # GPL. Check out http://www.linuxcnc.org/ for more details. # # # # It seems that ./configure completed successfully. # # # This means that RT is properly installed # If things don't work check config.log for errors & warnings # # # warning: If you already have an installed linuxcnc, this will # replace an existing installation. If you have installed # # a linuxcnc package, this will damage the package. # # hint: To test a self-built version of linuxcnc without damaging # # the package version, don't specify a --prefix # # Next compile by typing # # make # # then install it by typing # # sudo make install # # # To run the software type # # # linuxcnc # # # root@asea-desktop:/home/asea/Documents/source_edit/src#

- 12. After linuxcnc source package is configured, it is possible compile with the next 3 commands:
 - a) make clean: it removes any intermediate or output files from your source / build tree.
 - b) **make**: This builds the program.
 - c) **make install**: This again invokes make, make finds the target install in Makefile and files the directions to install the program.
- 13. If everything is right, system response is:

```
Installed in with prefix /usr
make: Leaving directory `/home/asea/Documents/source_edit/src'
root@asea-desktop:/home/asea/Documents/source_edit/src#
```



14. After compiling process it is necessary copy "irb" folder into /home/linuxcnc/configs/



15. For robot simulation, it is necessary copy "irbgui" file into /usr/bin. With root privileges.

	root@asea-desktop: /home/asea/Documents/irb_files				
<u>F</u> ile	<u>E</u> dit	<u>V</u> iew	<u>T</u> erminal	<u>H</u> elp	
root()asea	deskt	op:/home/	asea/Documents/irb_files# cp irbgui /usr/bin/	<u>^</u>

16. To execute linuxcnc with irb6-s2 configuration, the following is required:

					asea@asea-desktop: /	O X
<u>F</u> ile	<u>E</u> dit	<u>V</u> iew	<u>T</u> erminal	<u>H</u> elp		
asea(gasea.	deskt	op:/\$ lin	nuxcnc	/home/asea/linuxcnc/configs/irb/irb.ini	<u>^</u>

17. Done, you can interact with irb6-s2 configuration in linuxcnc.



18. Any question or suggestion, send a message to jstoquica@gmail.com