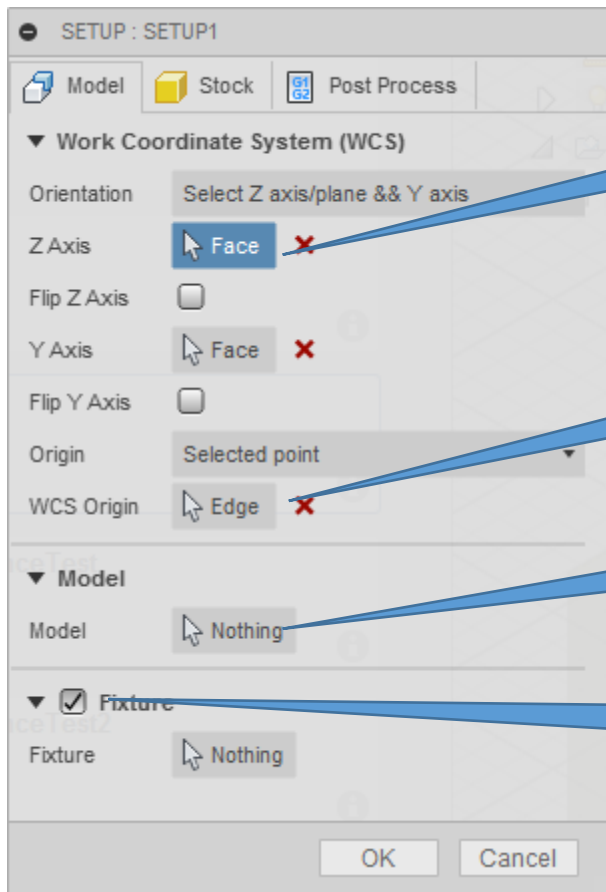


This is the setup that you had in the file.



You have faces selected for the coordinate system but it does not appear to be correct for the operation. Z should be pointing up.

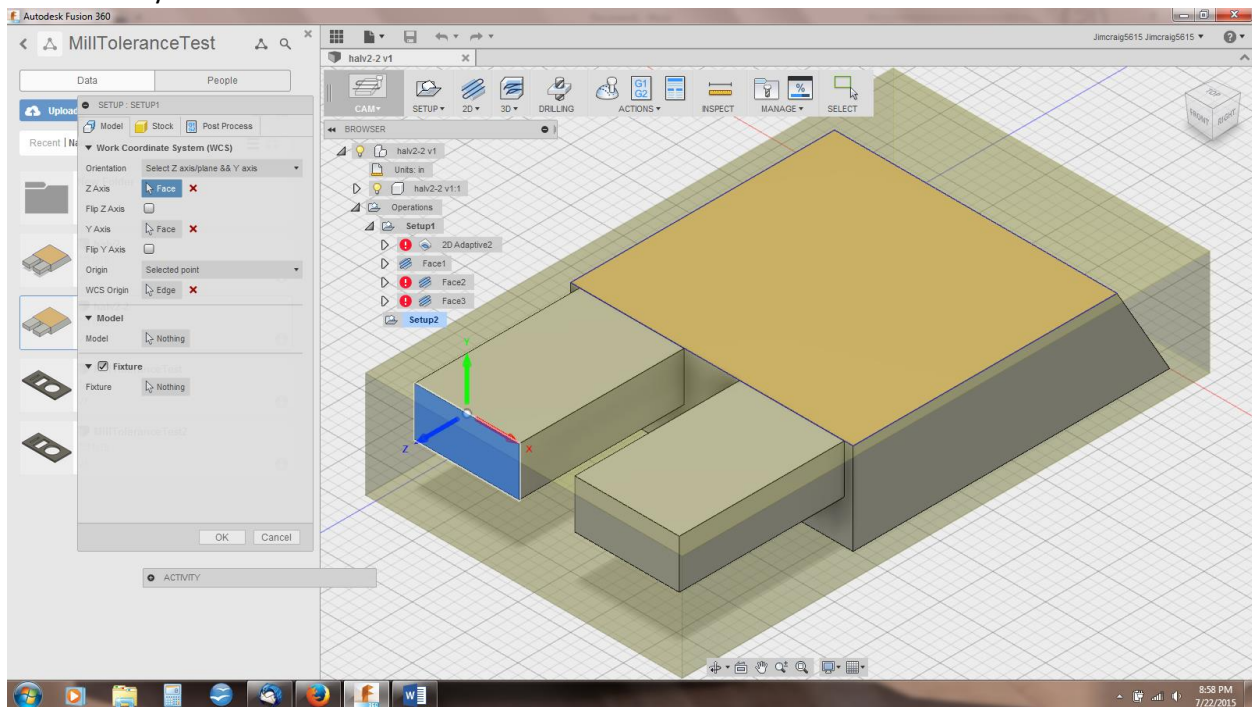
Select the flip z axis if necessary to get the z axis pointing up.

Locate the origin at a easily found location on the part or the stock. Use the model point or stock point option instead of selected point.

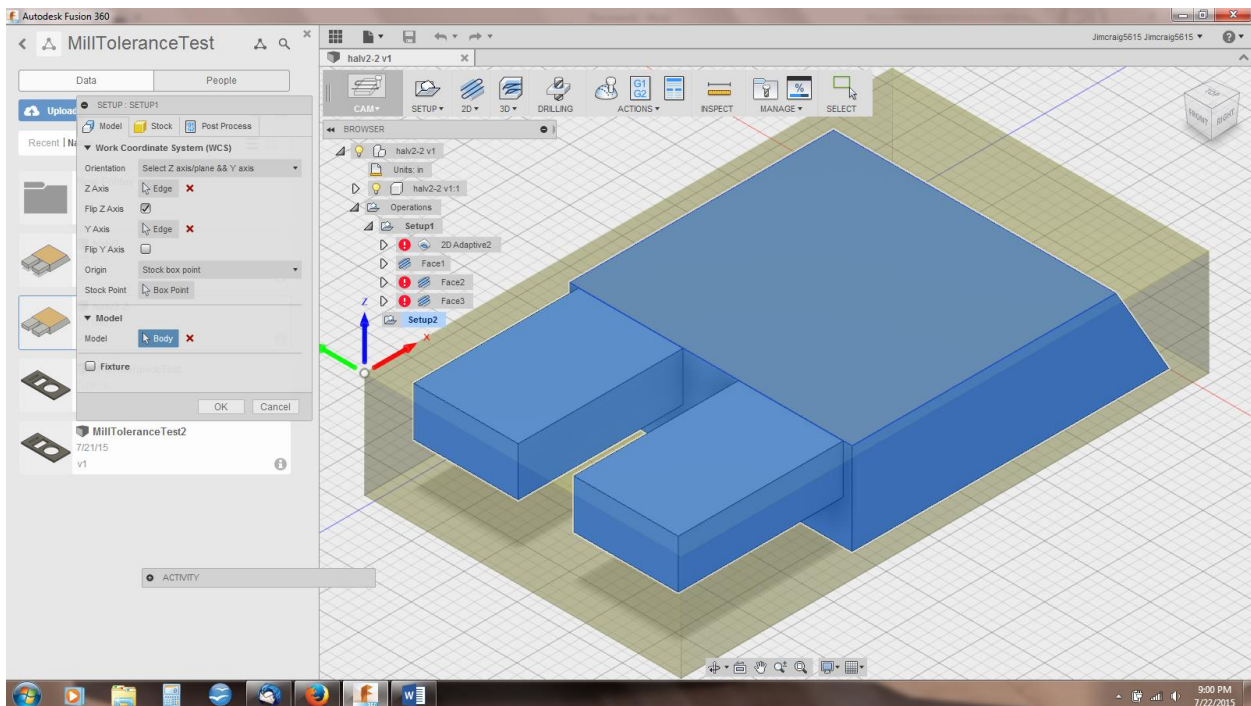
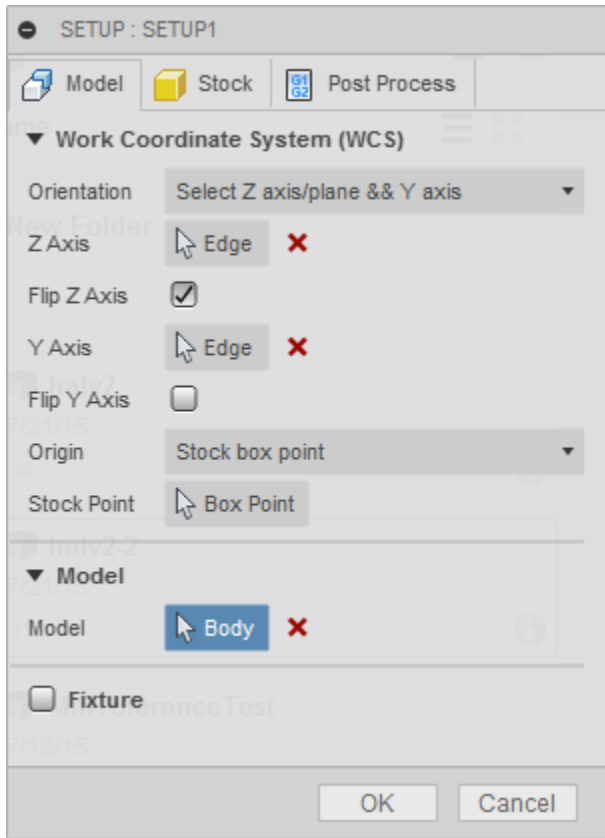
You don't have a model selected. I think this is a major part of the problem.

Uncheck fixture as you don't have a fixture in your model.

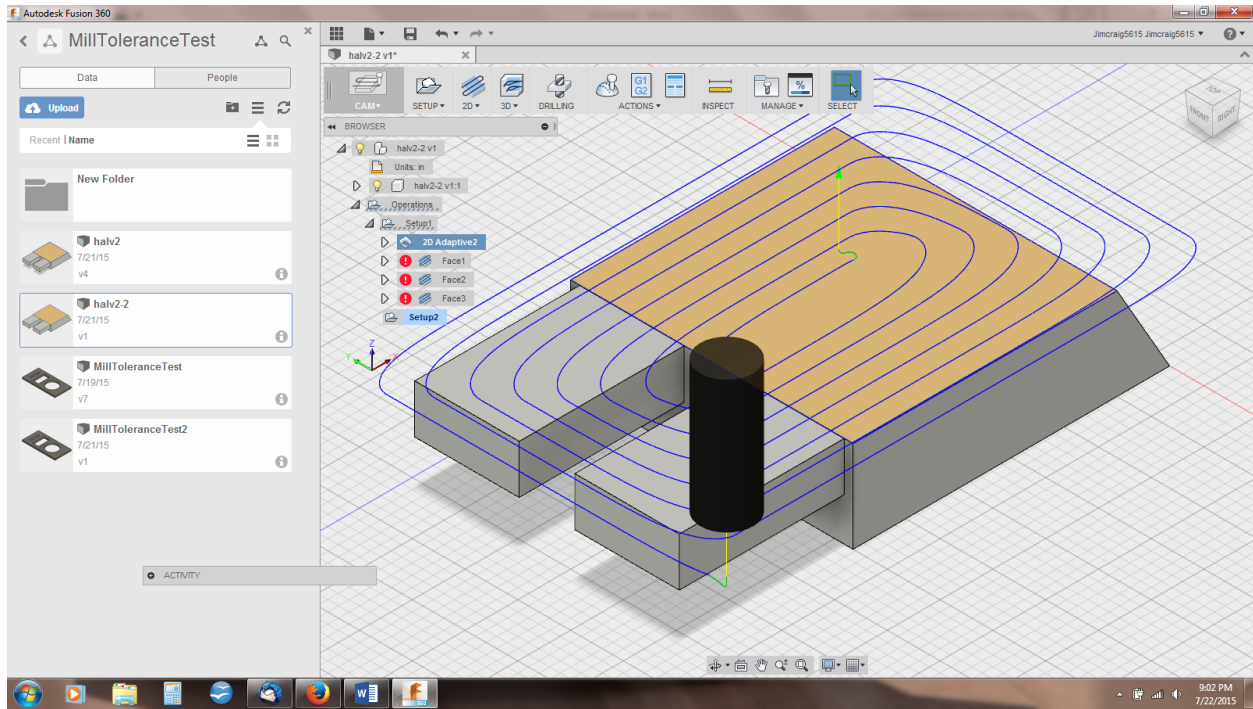
This is what your model looked like



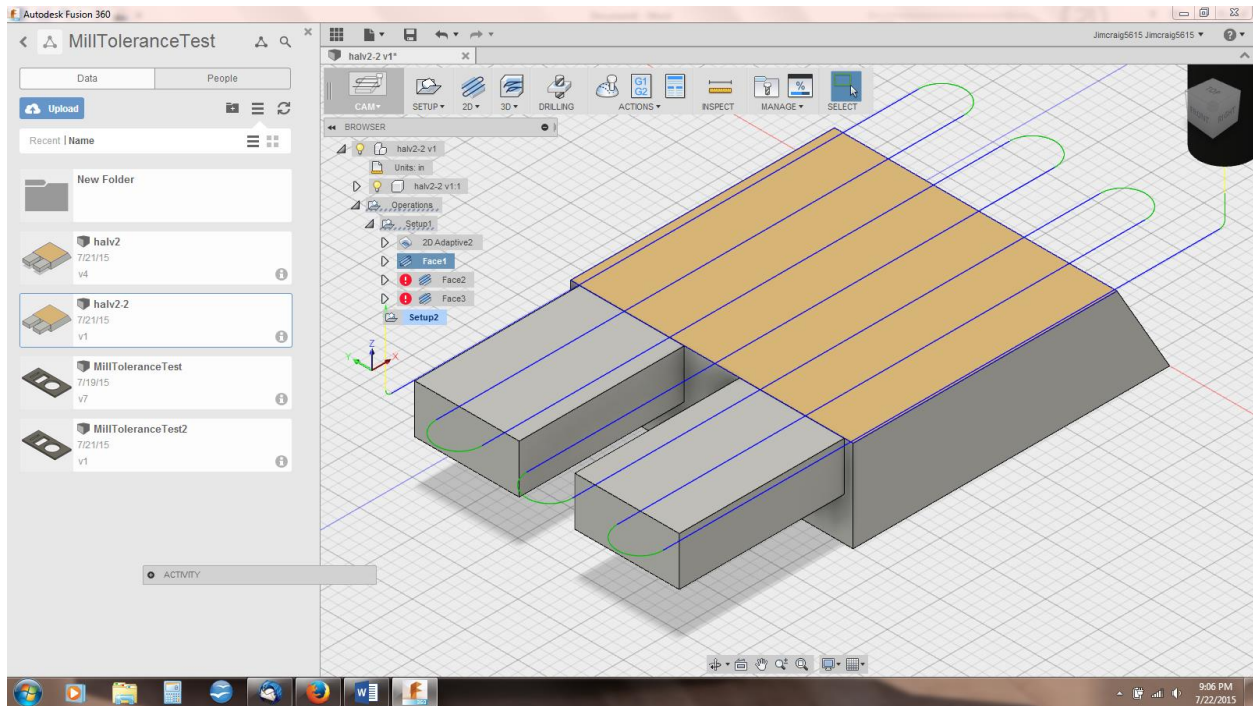
Here is my setup screen and the model after my setup is configured.



Here is the adaptive toolpath after selecting a tool and keeping other settings as they were.



Here is the first facing operation. Don't really need it as the adaptive clearing already did this.



Here is a screenshot of a 3d adaptive toolpath for doing the rest of the machining possible in this orientation.

