aha1@Aha1:~\$ linuxcnc

LINUXCNC - 2.7.8

Machine configuration directory is '/home/aha1/linuxcnc/configs/Port25x15_Mill'

Machine configuration file is 'Port25x15_Mill.ini'

Starting LinuxCNC...

Found file(REL): ./Port25x15_Mill.hal Note: Using POSIX non-realtime

hm2: loading Mesa HostMot2 driver version 0.15

hm2_7i43: loading HostMot2 Mesa 7i43 driver version 0.3

./Port25x15_Mill.hal:8: waitpid failed /usr/bin/rtapi_app hm2_7i43

./Port25x15_Mill.hal:8: /usr/bin/rtapi_app exited without becoming ready

./Port25x15 Mill.hal:8: insmod for hm2 7i43 failed, returned -1

Shutting down and cleaning up LinuxCNC...

Running HAL shutdown script

Waited 3 seconds for master. giving up.

Note: Using POSIX non-realtime

hm2_7i43: not loaded

<commandline>:0: exit value: 255

<commandline>:0: rmmod failed, returned -1

Note: Using POSIX non-realtime

hostmot2: not loaded

<commandline>:0: exit value: 255

<commandline>:0: rmmod failed, returned -1

Note: Using POSIX non-realtime

motmod: not loaded

<commandline>:0: exit value: 255

<commandline>:0: rmmod failed, returned -1

Note: Using POSIX non-realtime

trivkins: not loaded

<commandline>:0: exit value: 255

<commandline>:0: rmmod failed, returned -1

<commandline>:0: unloadrt failed
Note: Using POSIX non-realtime

LinuxCNC terminated with an error. You can find more information in the log:

/home/aha1/linuxcnc_debug.txt

and

/home/aha1/linuxcnc_print.txt

as well as in the output of the shell command 'dmesg' and in the terminal

aha1@Aha1:~\$ sudo dmesg -c

[579.300428] rtapi_app[3638] general protection ip:b707664b sp:bfd23170 error:0 in

hm2_7i43.so[b7075000+3000]

aha1@Aha1:~\$ sudo dmesg

aha1@Aha1:~\$

hm2_<BoardType>.<BoardNum What is BoardType and what BoardNum?

oadrt hm2_7i43 [ioaddr=N[,N...]] [ioaddr_hi=N[,N...]] [epp_wide=N[,N...]] [config="str[,str...]"] [debug_epp=N[,N...]]

ioaddr [default: 0x378]

The base address of the parallel port.

ioaddr_hi [default: 0]

The secondary address of the parallel port, used to set EPP mode. 0 means to use ioaddr + 0x400.

epp_wide [default: 1]

Set to zero to disable the "wide EPP mode". "Wide" mode allows a 16- and 32-bit EPP transfers, which can reduce the time spent in the read and write functions. However, this may not work on all EPP parallel ports.

config [default: ""]

HostMot2 config strings, described in the hostmot2(9) manpage.

debug_epp [default: 0]

Developer/debug use only! Enable debug logging of most EPP transfers.