



ITEM NUMBER	QTY	PART NUMBER	DESCRIPTION
1	1	21-0002-0023	Spindle Head Assembly
2	1	31-0802-0049	Spindle Head Top Plate
3	1	31-0802-0046	Insulator Plate
4	1	31-0900-0207	Collet
5	1	31-0500-0025	Motor Seal
6	1	31-0160-4200	Allen Nut
7	1	31-0802-0038	Pulley Washer
8	1	31-0300-0027	Pulley
9	1	21-0002-0021	Spindle Motor
10	1	21-0002-0001	Power Draw Bar Assembly
11	1	31-0401-0021	Air Cylinder
12	1	31-0702-0046	Wire Hold Down Tab
13	1	31-0702-0028	Lever Housing Cover
14	1	31-0600-0016	Belt
15	4	31-2090-0019	Chrome Ball, Ø3/8
16	1	31-0200-0032	Flatwasher
17	36	31-2020-0006	Spring, Disk
18	1	31-0130-4234	Hex Hd. Scr., 7/16-20 x 4 1/2" lg.
19	1	31-2030-0002	Dowel Pin, Ø1/4 x 1" lg.
20	4	31-0112-2703	BHCS, #4-40 x 1/4 lg.
21	4	31-0xxx-xxxx	Lockwasher, #4
22	4	31-0152-3609	SHCS, #10-32 x 3" lg.
23	1	31-0152-xxxx	SHCS, 1/4-28 x 4" lg.
24	1	31-0152-5545	SHCS, M5 x 25mm
25	4	31-0152-xxxx	SHCS, #10-32 x 3/4" lg.
26	6	31-0xxx-xxxx	SHCS, #8-32 x 3/4" lg.
27	4	31-0152-xxxx	SHCS, 1/4-28 x 7/8" lg.
28	4	31-0152-xxxx	1/4-28 Nylon Hex Nut

Head Assembly, 7.5K Spindle
21-0002-0009