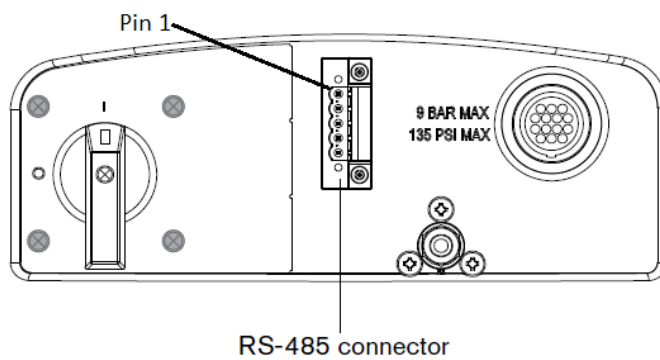


Hypertherm PowerMax 125 RS485 Connection Reference

Connection at Machine Pin No	Connection at USB RS485 Pin No (Left to Right)
1: Tx+ (Red)	1: T/R- (Black)
2: Tx- (Black)	2: T/R+ (Red)
3: Rx+ (Brown)	3: RXD- (White)
4: Rx- (White)	4: RXD+ (Brown)
5: GND (Green)	5: GND (Green)

Connection at Machine Diagram



USB to RS485 Converter:

XC4136



RS232 PCI Card using same connector as the above USB/RS485 Converter

Sunix P/N: SER5037A

