



NOTE: POWER SUPPLY TO SERVO DRIVE NOT TO BE DAISSY CHAINED TO DRIVES!!

SHOWN DAISSY CHAINED FOR CLARITY

SCHEDULE

MAIN BOARD	MESA 77766
TORCH HEIGHT CONTROL	MESA THICK-10
OHMIC SENSING BOARD	RS P80 0.5 A SRNO SSR F.N. 888-6843
AIR SCRIBE ON RELAY	RS P80 0.5 A SRNO SSR F.N. 888-6843
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SERVO DRIVES	LEADSHINE ES-D1008
COMMON 24V POWER SUPPLY	Mean Well TOR-60-24 60W 24V 2.5A Output
ISOLATED 24V POWER SUPPLY	Mean Well TOR-60-24 60W 24V 2.5A Output
ISOLATED 24V POWER SUPPLY	Mean Well TOR-60-24 60W 24V 2.5A Output
X-Y-Z-Axis Servo Motors	NEULA 3.4V/ES-M23480/7Z SHAFET DIA
LEADSHINE TORCH-TIME INCREMENTAL	
ENCODERS LIGHT	
AIR SCRIBE ON SOLENOID	DC SOLENOID COIL 24V 24V
RED CONSOLE LIGHT	24V GLOBE
GREEN CONSOLE LIGHT	24V GLOBE
AIR SCRIBE ON SOLENOID	DC SOLENOID COIL 24V 24V
AIR SCRIBE ON SOLENOID	DC SOLENOID COIL 24V 24V