



- 1) Cut 7- 2.0" lengths of 22 awg, UL1007, wire.
- 2) Make two different wire groups, 3 in one, 4 in the other, as shown.
- 3) Plug them into the female CPC17-16 as shown.
- 3) Snap .562" dia. hole plug into the end of the size 17 shell strain relief. Throw out the screws and cable guard that come with the strain relief.
- 4) Using # 838 white silicone sealant, seal the end of the strain relief where the hole plug is. Make sure the seal is good but do not force too much sealant into the hole plug as it will ooze out the cracks.
- 5) Put a small amount of #838 silicone sealant on the threads of the CPC17-16 connector and then screw on the strain relief.

DESCRIPTION					
PLM 2000 & VMC 4000/5000 4th Axis Loopback Plug					
FULL FILENAME z:\drawings index\32_electrical\32-5400-0386a\ 32-5400-0386A.VSD					
Revisions					
ECO No.	Date	Rev.	ECO No.	Date	Rev.
initialized	02/28/97	A			
			Creation Date: 02/28/97		
			By: KLG Pg: 1 of 1		
LMC Harness Assembly Part Number:					
32-5400-0386					