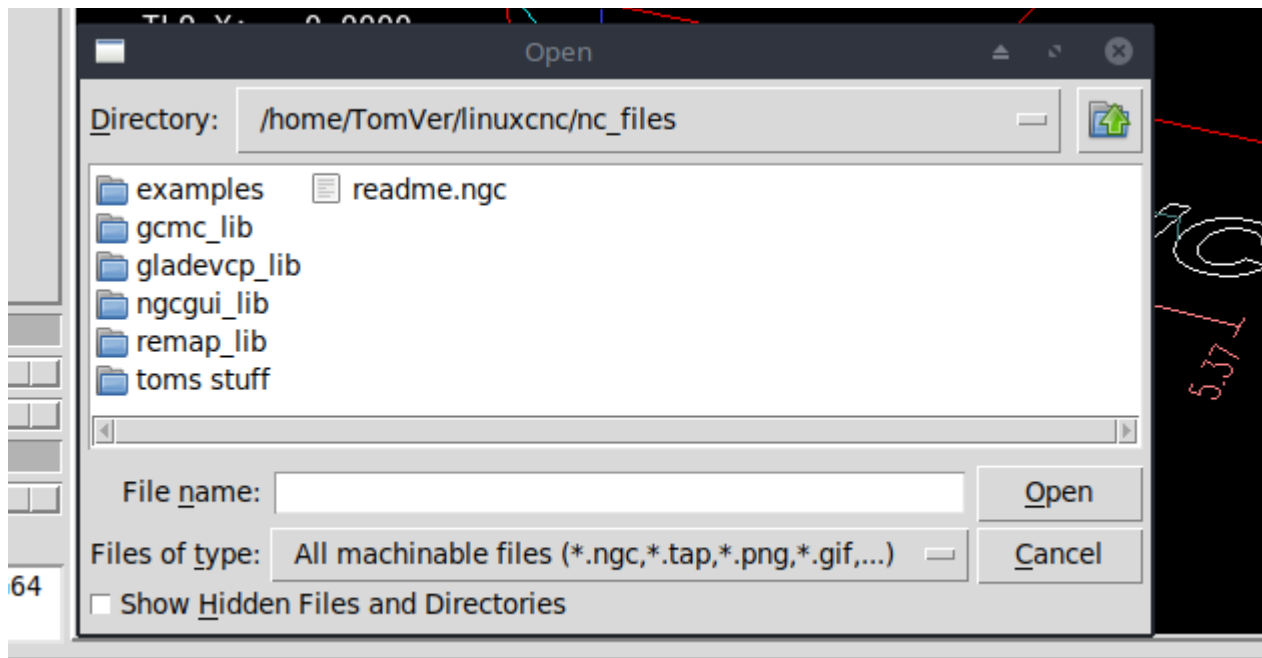This is the way the INI file shows the file type it can load into Axis. It does not include NGC but I can load NGC files, and they are shown in the axis load menu. As shown below.

```
MAX_ANGULAR_VELOCITY = 13.333333
MIN_ANGULAR_VELOCITY = 1.666667
EDITOR = gedit
GEOMETRY = xyz
CYCLE_TIME = 100

[FILTER]
PROGRAM_EXTENSION = .tap,.png,.gif,.jpg Greyscale Depth Image
PROGRAM_EXTENSION = .py Python Script
png = image-to-gcode
gif = image-to-gcode
jpg = image-to-gcode
tap = image-to-gcode
py = python


[TASK]
TASK = milltask
CYCLE TIME = 0.010
```


tended for actual milling)

Now if I load a NGC file I created with EstlCam, I can run that G-code without a problem. I can move the table to any position and do touch offs for the axis for a new location. And the G-code runs fine no errors.

But if I load a G-code created with SheetCam it will get an error as soon as I load it. Shown here