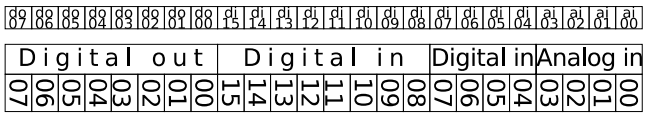
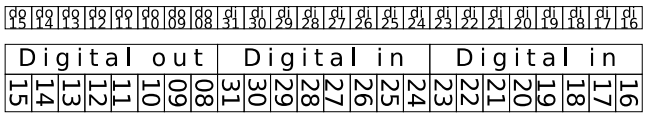
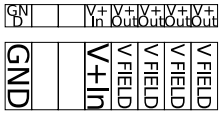
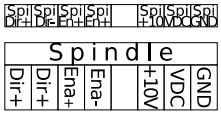
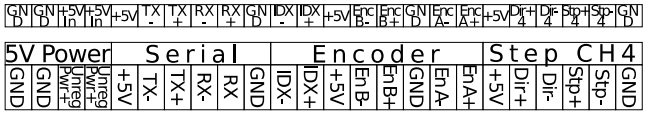
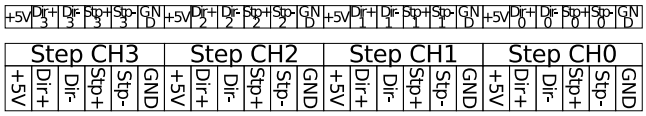

do 07 do 06 do 05 do 04 do 03 do 02 do 01 do 00 di 15 di 14 di 13 di 12 di 11 di 10 di 09 di 08 di 07 di 06 di 05 di 04 ai 03 ai 02 ai 01 ai 00
Digital out
Digital in
Digital in
Analog in
07 06 05 04 03 02 01 00 15 14 13 12 11 10 09 08 07 06 05 04 03 02 01 00


do 15 do 14 do 13 do 12 do 11 do 10 do 09 do 08 di 31 di 30 di 29 di 28 di 27 di 26 di 25 di 24 di 23 di 22 di 21 di 20 di 19 di 18 di 17 di 16
Digital out
Digital in
Digital in
15 14 13 12 11 10 09 08 31 30 29 28 27 26 25 24 23 22 21 20 19 18 17 16


GND
V+In
V FIELD
V FIELD
V FIELD
V FIELD


Spindle
Dir+
Dir+
Ena+
Ena-
+10V
VDC
GND


5V Power
Serial
Encoder
Step CH4
GND
GND
+5V
+5V
TX-
TX+
RX-
RX
GND
IDX-
IDX+
+5V
EnB-
EnB+
GND
EnA-
EnA+
+5V
Dir+
Dir-
Stp+
Stp-
GND


Step CH3
Step CH2
Step CH1
Step CH0
+5V
Dir+
Dir-
Stp+
Stp-
GND