

Generated by stepconf 1.1 at Sun Oct 25 09:44:00 2020  
# If you make changes to this file, they will be  
# overwritten when you run stepconf again

[EMC]

MACHINE = my-mill  
DEBUG = 0

[DISPLAY]

DISPLAY = gscreen.gaxis  
EDITOR = gedit  
POSITION\_OFFSET = RELATIVE  
POSITION\_FEEDBACK = ACTUAL  
ARCDIVISION = 64  
GRIDS = 10mm 20mm 50mm 100mm 1in 2in 5in 10in  
MAX\_FEED\_OVERRIDE = 1.2  
MIN\_SPINDLE\_OVERRIDE = 0.5  
MAX\_SPINDLE\_OVERRIDE = 1.2  
DEFAULT\_LINEAR\_VELOCITY = 0.10  
MIN\_LINEAR\_VELOCITY = 0  
MAX\_LINEAR\_VELOCITY = 1.00  
INTRO\_GRAPHIC = linuxcnc.gif  
INTRO\_TIME = 5  
PROGRAM\_PREFIX = /home/richard/linuxcnc/nc\_files  
INCREMENTS = .1in .05in .01in .005in .001in .0005in .0001in  
PYVCP = custompanel.xml

[FILTER]

PROGRAM\_EXTENSION = .png,.gif,.jpg Greyscale Depth Image  
PROGRAM\_EXTENSION = .py Python Script  
png = image-to-gcode  
gif = image-to-gcode  
jpg = image-to-gcode  
py = python

[TASK]

TASK = milltask  
CYCLE\_TIME = 0.010

[RS274NGC]

PARAMETER\_FILE = linuxcnc.var

[EMCMOT]

EMCMOT = motmod  
COMM\_TIMEOUT = 1.0  
COMM\_WAIT = 0.010  
BASE\_PERIOD = 100000  
SERVO\_PERIOD = 1000000

[HAL]

HALUI = halui  
HALFILE = my-mill.hal  
HALFILE = custom.hal  
POSTGUI\_HALFILE = custom\_postgui.hal

