

Pinout		19X21-5	19X21-4	19X21-3	19X21-2	19X21-1
	Wire color	Black	Blue	Red	Yellow	Grey
		C0	C1	C2	C3	C4
19X21-13	Green	R0 gmoccap.v-button-0	gmoccap.v-button-5	gmoccap.h-button-4	OFF (Spindle)	COOLANT
19X21-12	Orange/White	R1 gmoccap.h-button-0	gmoccap.v-button-1	gmoccap.v-button-6	OFF (coolant)	Upper encoder reset
19X21-11	Brown	R2 gmoccap.h-button-5	gmoccap.h-button-1	gmoccap.v-button-2	gmoccap.h-button-8	CCW
19X21-10	Red/White	R3 MIST	gmoccap.h-button-6	gmoccap.h-button-2	gmoccap.v-button-3	gmoccap.h-button-9
19X21-9	Light Blue	R4 Lower encoder reset	CW	gmoccap.h-button-7	gmoccap.h-button-3	gmoccap.v-button-4