

Bedientafel der Steuerung

10er

MAHO

CNC 432

		15/23 F1 <i>1</i>	9/15 F2 <i>2</i>	15/24 F3 <i>3</i>	7/15 F4 <i>3</i>	15/19 F5 <i>3</i>
15/13 PROG 10	15/25 DATA 11	14/25 7 12	11/14 8 13	14/23 9 14	14/24 CLEAR 15	7/14 MENU 16
1/13 TOOL 18		1/25 4 20	1/11 5 21	1/23 6 22	EQUAL = 28	1/19 17
2/13 CONST 34	3/13 DOOR 35	2/25 1 29	2/11 2 30	2/23 3 31	1/24 1/24V 2/24 ENTER 37	2/19 SEARCH 2/19 27
		3/25 30	3/11 38	3/23 38	3/24 STOP 40	7/3 33
4/9 TOOL MAG. 41	5/9 TOOL UNC. A.A.A. 42	9/18 COOLANT 43	11/17 -X 44	17/21 +X 45		16/19 TOOL MAG. 46
16/13 49	9/16 50	5/25 51	18/25 52	16/23 100% 53	17/25 -Y 47	7/17 +Y 48
5/21 TEACH 56	7/5 SINGLE 57	5/19 AUTO 58	17/13 -Z 54	17/19 +Z 55	18/19 DELETE 59	
4/11 1 60	5/11 10 61	11/18 100 62	9/14 1000 63	4/23 41	18/21 MANUAL 67	7/18 CLEAR CONTR. 68
4/13 0% 72	5/13 1% 73	18/13 1% 74	14/13 100% 75	23/17 -4 65	9/17 +4 66	
				11/16 -5 70	16/24 +5 71	4/21 78
				7/4 79	4/19 80	

25/16 / 16/17

Bitte wenden