

4、TB6560T3-V5 Appearance

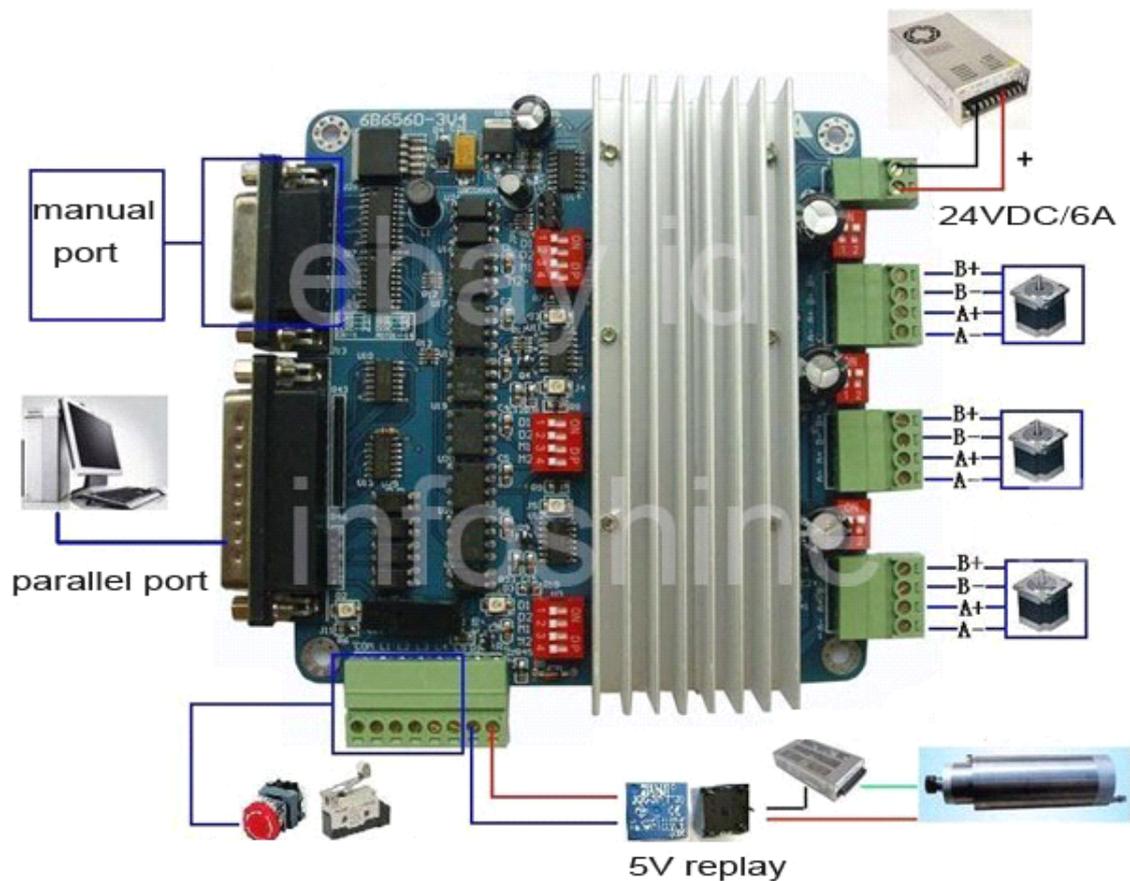


Fig 1

5、Parallel port and its definition

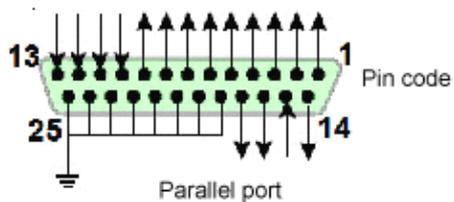


Fig 2

25-pin parallel port control is defined as follows:

DB25 control pin (PIN)	The pin of the drive board	Comment
1	EN	All axes enable
2	STEPX	X(First axis) pulse signal
3	DIRX	X(First axis) direction of the signal
4	STEPY	Y(Second axis)pulse signal
5	DIRY	Y(Second axis)direction of the signal
6	STEPZ	Z(Third axis) pulse signal
7	DIRZ	Z (The third axis) direction of the signal
8	Blank	
9	Blank	
10	LIMIT-1	Limit input interface 1
11	LIMIT-2	Limit input interface 2
12	LIMIT-3	Limit input interface 3
13	LIMIT-4	Limit input interface 4
14	Relay	
15	Blank	
18-25	GND	